



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2582
Job Sheet 179530



Part No: D2582

Job Qty: 3 ea

DAS
21
9-89

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/27/18	6/27/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	3 pcs	6/27/18	6/27/18	0.00	0.82	Small Fab		
110	QC	3 pcs	6/27/18	6/27/18	0.00	0.00	QC5		
120	Packaging	3 pcs	6/27/18	6/27/18	0.00	0.00	Packaging3		
130	QC21-SA	3 Ea	6/27/18	6/27/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D2582 and
Descriptions: 120 - LOCATION WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	6 Ea (2 ea)	90-Start up Operation	5070393
D2279	Step Spacer	3 Ea (1 ea)	90-Start up Operation	50648042x 50701213
D2322	Step Spacer	3 Ea (1 ea)	90-Start up Operation	5066682
D3720-1	Step Spacer	3 Ea (1 ea)	90-Start up Operation	5062435
D3720-2	Step Spacer	3 Ea (1 ea)	90-Start up Operation	5062432
MS20470AD4-4	Rivet, Universal Head	66 Ea (22 ea)	90-Start up Operation	FMB38072
MS20470AD4-5	Rivet, Universal Head	12 Ea (4 ea)	90-Start up Operation	5049829-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2278	6	34	0
	D2279	3	14	0
	D2322	3	26	0
	D3720-1	3	25	0
	D3720-2	3	24	0
	MS20470AD4-4	66	986	0
	MS20470AD4-5	12	2,307	0

Part Specifications

Specifications could not be found.

003970

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																					
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Descriptive Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 06/20/18 Container No: S082562 Part: D2582 Job No: 179530 Serial No/Batch: S082562 Revision: Inspector: Exp Date: Instructions:																																																																																									
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